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D3278-041

Job Sheet 186623



Part No: D3278-041

Job Qty: 40 ea

Part Name: Support Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/19/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP: A 04.04.19 New issue KJ/JLM IPP B 07.08.21 Chg rivet per PAR185 EC Verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	12/7/18	12/7/18	0.00	0.00	Start Up Small Fab-2		DEC 8 2018
100	Small Fab	40 pcs	12/7/18	12/7/18	0.00	1.61	Small Fab-3		36
110	QC	40 pcs	12/7/18	12/7/18	0.00	0.00	QC5		9-89
120	Small Fab	40 pcs	12/7/18	12/7/18	0.00	1.61	Small Fab-3		36
130	QC	40 pcs	12/7/18	12/7/18	0.00	0.00	QC5		38
140	Packaging	40 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3-1		6
150	QC21-SA	40 Ea	12/7/18	12/7/18	0.00	0.00	QC21		9-89

Part Op 100 - Rivet spacers with support as per Dwg D3278.

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Assemble support as per Dwg D3278. ***DO NOT TIGHTEN BOLTS*** Identify as D3278-041

130 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location:

150 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-13A	Bolt	80 Ea (2 ea)	90-Start up Operation	5115326
D2230-1	Mounting Lug	80 Ea (2 ea)	90-Start up Operation	515357x10 5128562416 5129 778x50
MS21042L4	Nut	80 Ea (2 ea)	90-Start up Operation	5112434
NAS1149D0463J	Washer	160 Ea (4 ea)	90-Start up Operation	5092780
D3278-1	Support	40 Ea (1 ea)	100-Small Fab	5130828
D3278-2	Support	40 Ea (1 ea)	100-Small Fab	5130858
D3278-3	Spacer	40 Ea (1 ea)	100-Small Fab	5114852x38 5129522x9
MS20426AD3-R	Rivet	160 Ea (4 ea)	100-Small Fab	5104353



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Container No: S136112



Part: D3278-041

Job No: 186623

Serial No/Batch: S136112

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/10/18

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-13A	80	758	0
	D2230-1	80	278	0
	MS21042L4	80	2,926	0
	NAS1149D0463J	160	3,963	0
100-Small Fab	D3278-1	40	92	0
	D3278-2	40	102	0
	D3278-3	40	75	0
	MS20426AD3-6	160	3,229	0

Part Specifications

Specifications could not be found.

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